

## WHAT IS CLAIMED IS:

1. A subframe mount structure, wherein a subframe is mounted on a vehicle body through mounts with elastic bodies, at two points located on both sides in lateral directions of a front portion of the subframe, at two points located on both sides in lateral directions of a middle portion thereof near a location where a suspension link is attached to the subframe, and at two points located on both sides in lateral directions of a rear portion thereof; and

wherein the mounts at the points located on the both sides in lateral directions of the middle portion of the subframe each have a fracture stress upon crash smaller than that which the mounts at the points located on the both sides in lateral directions of at least one of the front and rear portions of the subframe have.

2. A subframe mount structure, wherein a subframe which a linkage for one of a suspension and a power unit is attached to is mounted on a vehicle body through mounts with elastic bodies, at four or more points among which two points are located on both sides in lateral directions of a front portion of the subframe, and two points are located on both sides in lateral directions of a rear portion of the subframe; and

wherein the mounts at the points located on the both sides in lateral directions of one of the front and rear portions of the subframe each have a fracture stress upon crash greater than that which the mounts at the points located on the both sides in lateral directions of another portion of the subframe have.

3. A subframe mount structure, wherein a subframe which a linkage for one of a suspension and a power unit is attached to is mounted on a vehicle body through mounts with elastic bodies, at four or more points among which two points are located on both sides in lateral directions of a front portion of the subframe, and two  
5 points are located on both sides in lateral directions of a rear portion of the subframe; and

wherein each of the mounts at the points located on the both sides in lateral directions of one of the front and rear portions of the subframe includes an internal tube arranged in an orientation such that an axis thereof extends in a vertical  
10 direction and fastened with a bolt to the vehicle body, an external tube enclosing the internal tube and attached to the subframe, and an elastic body provided in a space between the internal tube and the external tube; and

wherein each of the mounts at the points located on both sides in lateral directions of another portion of the subframe includes a first member attached to the  
15 vehicle body, a second member attached to the subframe, and an elastic body provided in a space extending in front/rear directions of the vehicle body between the first and second members.

4. A subframe mount structure according to claim 3, wherein the portion  
20 including the first and second members and the elastic member is near a location where the linkage is attached to the subframe.

5. A subframe mount structure, wherein a subframe which a linkage for one of a suspension and a power unit is attached to is mounted on a vehicle body  
25 through mounts with elastic bodies, at four or more points among which two points are located on both sides in lateral directions of a front portion of the subframe, and two

points are located on both sides in lateral directions of a rear portion of the subframe;  
and

wherein each of the mounts at the points located on the both sides in lateral directions of one of the front and rear portions of the subframe includes an  
5 internal tube arranged in an orientation such that an axis thereof extends in a vertical direction and fastened with a bolt to the vehicle body, an external tube enclosing the internal tube and attached to the subframe, and an elastic body provided in a space between the internal tube and the external tube;

wherein each of the mounts at the points located on both sides in lateral  
10 directions of another portion of the subframe includes a first member attached to the vehicle body, a second member attached to the subframe, and an elastic body provided between the first and second members; and

wherein at least one of the first and second members is attached with a bolt, and a bolt-fastened portion thereof has a cutaway portion.

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6. A subframe mount structure according to claim 5, wherein the bolt is disengageable out of a bolt hole through the cutaway portion contiguous with the bolt hole in one of vertical and horizontal directions.